

SM-TP

Two Platen Advanced Servo Drive
Servomotor-driven Injection Moulding Machine
Specifications from 700 to 6500 tons

Smallest Footprint

Largest Specs

Japanese-based designs



60 Years of Solid Foundation

The Chen Hsong Group was established in 1958 and has grown from a small machinery workshop to one of the largest manufacturers of injection moulding machines in the world. A full range of machines is produced with clamping forces from 20 tons to 6500 tons. with customers in over 80 countries worldwide.

Headquartered in Hong Kong, Chen Hsong owns a number of manufacturing facilities in China. The 560,000m² Chen Hsong Industrial Park in Shenzhen, China serves as the Group's flagship manufacturing, research and technology centre. Other major manufacturing plants are in Shunde, Ningbo, and Taiwan.

Chen Hsong's leading position in the industry is secured through relentless pursuit of technology advancement, manufacturing innovation, non-compromising service level and a mind for excellence.



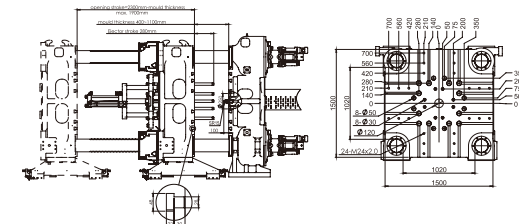
Insist on “True” Two-Platen Design

Shortest footprint - easy to fit into any factory



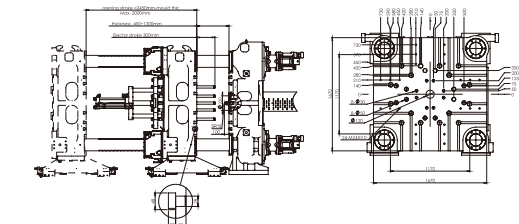
SM700-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton		700																									
	Opening Force	ton		70																									
	Opening Stroke	mm		1,200-1,900																									
	Space Between Tie Bar(HxV)	mm		1,020 x 1,020																									
	Mould Thickness(Min.-Max.)	mm		400-1,100																									
	Maximum Daylight	mm		2300																									
	Clamp Closing Speed(Max.)	m/min		45																									
	Clamp Opening Speed(Max.)	m/min		45																									
	Ejector Force(Max.)	ton		22																									
	Ejector Stroke	mm		280																									
Mould Register Hole	mm		250																										
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		83		69		65		50		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton	13.2																										
	Power/Heating Unit	System Pressure	kgf/cm ²	175																									
Servo Motor Power		kW	82	93		112	119.5		157.5	195		206	206		255	315		375	510		690	750							
Electrical Heating Power		kW	38	42		48	50		70	80		95	100		130	175		220	270		330	390							
Temperature Heating Zone			7																										
Oil Tank Capacity	L	1,650		1,700		1,750		2,250		2,350		2,700		3,300		3,850		4,150		5,950		7,400		8,650		11,000		12,500	
Others	Machine Dimensions(LxWxH)	m	9.2x2.9x2.5		9.3x2.9x2.5		9.4x2.9x2.5		10.2x2.9x2.5		10.9x2.9x2.5		11.0x2.9x2.5		11.3x2.9x2.5		11.3x2.9x2.5		12.4x2.9x2.5		13.2x2.9x2.5		14.8x2.9x2.5		16.2x2.9x2.5		18.6x2.9x2.5		20.6x2.9x2.5
	Machine Weight(Approx.)	ton	28		29		31		33		35		37		38		39		46		54		64		77		94		114



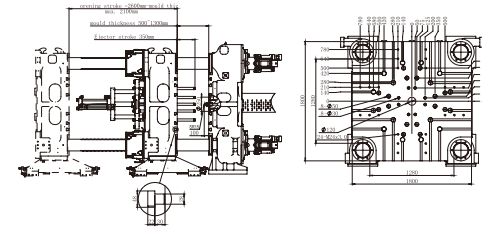
SM850-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton		850																									
	Opening Force	ton		85																									
	Opening Stroke	mm		1,250-2,000																									
	Space Between Tie Bar(HxV)	mm		1,170 x 1,170																									
	Mould Thickness(Min.-Max.)	mm		450-1,200																									
	Maximum Daylight	mm		2,450																									
	Clamp Closing Speed(Max.)	m/min		45																									
	Clamp Opening Speed(Max.)	m/min		45																									
	Ejector Force(Max.)	ton		22																									
	Ejector Stroke	mm		300																									
Mould Register Hole	mm		250																										
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		83		69		65		50		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton	13.2																										
	Power/Heating Unit	System Pressure	kgf/cm ²	175																									
Servo Motor Power		kW	82	93		112	119.5		157.5	195		206	206		255	315		375	510		690	750							
Electrical Heating Power		kW	38	42		48	50		70	80		95	100		130	175		220	270		330	390							
Temperature Heating Zone			7																										
Oil Tank Capacity	L	1,680		1,730		1,780		2,300		2,400		2,750		3,350		3,900		4,200		6,000		7,450		8,700		11,000		12,500	
Others	Machine Dimensions(LxWxH)	m	9.6x3.1x2.7		9.7x3.1x2.7		9.8x3.1x2.7		10.6x3.1x2.7		11.2x3.1x2.7		11.3x3.1x2.7		11.7x3.1x2.7		11.7x3.1x2.7		12.7x3.1x2.7		13.6x3.1x2.7		15.1x3.1x2.7		16.5x3.1x2.7		19.0x3.1x2.7		21.0x3.1x2.7
	Machine Weight(Approx.)	ton	33		34		36		38		40		42		43		44		51		59		69		82		99		119



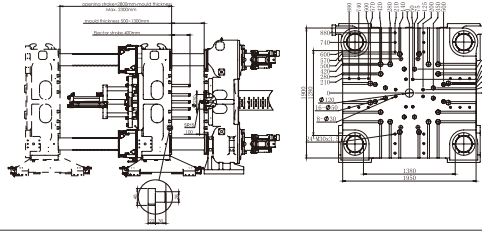
SM1050-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				1,050							
	Opening Force	ton																				85							
	Opening Stroke	mm																				1,300-2,100							
	Space Between Tie Bar(HxV)	mm																				1,280 x 1,280							
	Mould Thickness(Min.-Max.)	mm																				500-1,300							
	Maximum Daylight	mm																				2,600							
	Clamp Closing Speed(Max.)	m/min																				45							
	Clamp Opening Speed(Max.)	m/min																				45							
	Ejector Force(Max.)	ton																				22							
Ejector Stroke	mm																				350								
Mould Register Hole	mm																				250								
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		83		69		65		50		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton																					13.2						
	Power/Heating Unit	System Pressure	kgf/cm ²																					175					
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390
Temperature Heating Zone																							7						
Others	Oil Tank Capacity	L	1,700		1,750		1,800		2,300		2,400		2,750		3,350		3,900		4,200		6,000		7,450		8,700		11,000		12,500
	Machine Dimensions(LxWxH)	m	9.9x3.3x2.8		10.0x3.3x2.8		10.1x3.3x2.8		10.8x3.3x2.8		11.5x3.3x2.8		11.6x3.3x2.8		12.0x3.3x2.8		12.0x3.3x2.8		13.0x3.3x2.8		13.9x3.3x2.8		15.4x3.3x2.8		16.8x3.3x2.8		19.3x3.3x2.8		21.3x3.3x2.8
	Machine Weight(Approx.)	ton	39		40		42		44		46		48		49		50		57		65		75		88		105		125



SM1250-TP-SVP/2

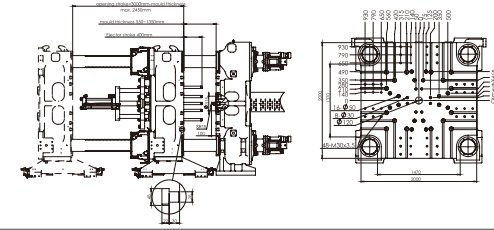
Clamping Unit	Clamping Force(Max.)	ton																				1,250							
	Opening Force	ton																				125							
	Opening Stroke	mm																				1,500 - 2,300							
	Space Between Tie Bar(HxV)	mm																				1,380 X 1,280							
	Mould Thickness(Min.-Max.)	mm																				500 - 1,300							
	Maximum Daylight	mm																				2,800							
	Clamp Closing Speed(Max.)	m/min																				45							
	Clamp Opening Speed(Max.)	m/min																				45							
	Ejector Force(Max.)	ton																				22							
Ejector Stroke	mm																				400								
Mould Register Hole	mm																				250								
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		83		69		65		50		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton																					13.2						
	Power/Heating Unit	System Pressure	kgf/cm ²																					175					
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390
Temperature Heating Zone																							7						
Others	Oil Tank Capacity	L	1,730		1,780		1,830		2,300		2,400		2,750		3,350		3,900		4,200		6,000		7,450		8,700		11,000		12,500
	Machine Dimensions(LxWxH)	m	10.2x3.5x3		10.3x3.5x3		10.4x3.5x3		11.2x3.5x3		11.8x3.5x3		11.9x3.5x3		12.3x3.5x3		12.3x3.5x3		13.3x3.5x3		14.2x3.5x3		15.8x3.5x3		17.1x3.5x3		19.6x3.5x3		21.6x3.5x3
	Machine Weight(Approx.)	ton	49		50		52		54		56		58		59		60		67		75		85		98		115		135



* The technical parameters above are for reference only and discrepancies may arise in different circumstances. The company keeps upgrading the products and reserves the right to change the product specifications and parameters without prior notice. The final interpretation to the above specifications and parameters belongs to the company.

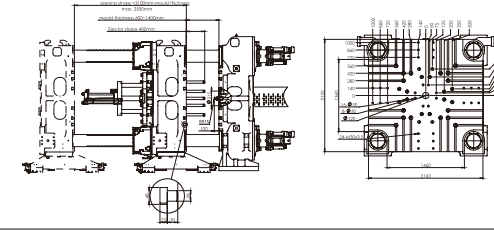
SM1450-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				1,450								
	Opening Force	ton																				125								
	Opening Stroke	mm																				1,650 - 2,450								
	Space Between Tie Bar(HxV)	mm																				1,470 X 1,370								
	Mould Thickness(Min.-Max.)	mm																				550 - 1,350								
	Maximum Daylight	mm																				3,000								
	Clamp Closing Speed(Max.)	m/min																				45								
	Clamp Opening Speed(Max.)	m/min																				45								
	Ejector Force(Max.)	ton																				35								
	Ejector Stroke	mm																				400								
Mould Register Hole	mm																				250									
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H		
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081	
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573	
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300	
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160	
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650	
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		83		69		60		50		40		40	
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965	
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	
	Nozzle Contact Force	ton	13.2																											
	Power/Heating Unit	System Pressure	kgf/cm ²	175																										
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750	
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390	
Temperature Heating Zone			7																											
Others	Oil Tank Capacity	L	1,750		1,800		1,850		2,300		2,400		2,750		3,350		3,900		4,200		6,000		7,450		8,700		11,000		12,500	
	Machine Dimensions(LxWxH)	m	10.6x3.75x3.15		10.7x3.75x3.15		10.8x3.75x3.15		11.6x3.75x3.15		12.2x3.75x3.15		12.3x3.75x3.15		12.7x3.75x3.15		12.7x3.75x3.15		13.7x3.75x3.15		14.6x3.75x3.15		16.1x3.75x3.15		17.5x3.75x3.15		20.0x3.75x3.15		22.0x3.75x3.15	
	Machine Weight(Approx.)	ton	54		55		57		59		61		63		64		65		72		80		90		103		120		140	



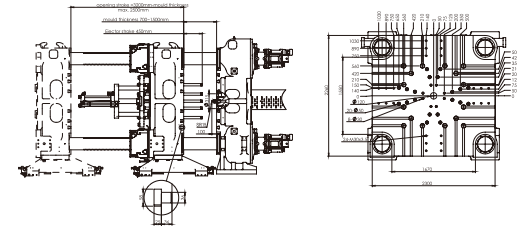
SM1650-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				1,650								
	Opening Force	ton																				165								
	Opening Stroke	mm																				1,700 - 2,500								
	Space Between Tie Bar(HxV)	mm																				1,570 X 1,470								
	Mould Thickness(Min.-Max.)	mm																				600 - 1,400								
	Maximum Daylight	mm																				3,100								
	Clamp Closing Speed(Max.)	m/min																				45								
	Clamp Opening Speed(Max.)	m/min																				45								
	Ejector Force(Max.)	ton																				35								
	Ejector Stroke	mm																				400								
Mould Register Hole	mm																				315									
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H		
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081	
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573	
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300	
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160	
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650	
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		83		69		60		50		40		40	
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965	
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	
	Nozzle Contact Force	ton	13.2																											
	Power/Heating Unit	System Pressure	kgf/cm ²	175																										
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750	
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390	
Temperature Heating Zone			7																											
Others	Oil Tank Capacity	L	1,780		1,830		1,880		2,350		2,450		2,800		3,400		3,950		4,250		6,050		7,500		8,750		11,050		12,500	
	Machine Dimensions(LxWxH)	m	10.6x3.8x3.3		10.7x3.8x3.3		10.8x3.8x3.3		11.6x3.8x3.3		12.2x3.8x3.3		12.3x3.8x3.3		12.7x3.8x3.3		12.7x3.8x3.3		13.7x3.8x3.3		14.6x3.8x3.3		16.1x3.8x3.3		17.5x3.8x3.3		20.0x3.8x3.3		22.0x3.8x3.3	
	Machine Weight(Approx.)	ton	59		60		62		64		66		68		69		70		77		85		95		108		125		145	



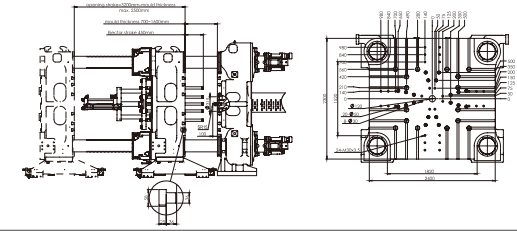
SM1900-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				1,900								
	Opening Force	ton																				165								
	Opening Stroke	mm																				1,700 - 2,500								
	Space Between Tie Bar(HxV)	mm																				1,670 X 1,550								
	Mould Thickness(Min.-Max.)	mm																				700 - 1,500								
	Maximum Daylight	mm																				3,200								
	Clamp Closing Speed(Max.)	m/min																				45								
	Clamp Opening Speed(Max.)	m/min																				45								
	Ejector Force(Max.)	ton																				45								
	Ejector Stroke	mm																				450								
Mould Register Hole	mm																				315									
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H		
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081	
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573	
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300	
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160	
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650	
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		83		69		60		50		40		40	
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965	
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	
	Nozzle Contact Force	ton	13.2																											
	Power/Heating Unit	System Pressure	kgf/cm ²	175																										
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750	
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390	
Temperature Heating Zone			7																											
Others	Oil Tank Capacity	L	1,800		1,850		1,900		2,400		2,500		2,850		3,450		4,000		4,300		6,100		7,550		8,800		11,100		12,600	
	Machine Dimensions(LxWxH)	m	10.8x4.2x3.5		10.9x4.2x3.5		11.0x4.2x3.5		11.8x4.2x3.5		12.4x4.2x3.5		12.5x4.2x3.5		12.9x4.2x3.5		12.9x4.2x3.5		14.0x4.2x3.5		14.8x4.2x3.5		16.4x4.2x3.5		17.7x4.2x3.5		20.2x4.2x3.5		22.2x4.2x3.5	
	Machine Weight(Approx.)	ton	69		70		72		74		76		78		79		80		87		95		105		118		135		155	



SM2200-TP-SVP/2

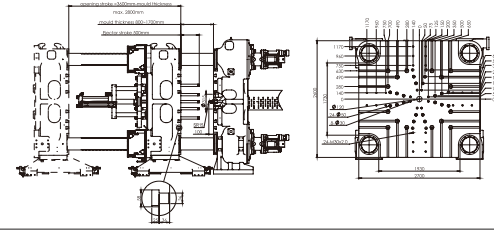
Clamping Unit	Clamping Force(Max.)	ton																				2,200								
	Opening Force	ton																				210								
	Opening Stroke	mm																				1,600 - 2,500								
	Space Between Tie Bar(HxV)	mm																				1,820 X 1,520								
	Mould Thickness(Min.-Max.)	mm																				700 - 1,600								
	Maximum Daylight	mm																				3,200								
	Clamp Closing Speed(Max.)	m/min																				45								
	Clamp Opening Speed(Max.)	m/min																				45								
	Ejector Force(Max.)	ton																				45								
	Ejector Stroke	mm																				450								
Mould Register Hole	mm																				315									
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H		
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081	
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573	
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300	
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160	
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650	
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		83		69		60		50		40		40	
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965	
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	
	Nozzle Contact Force	ton	13.2																											
	Power/Heating Unit	System Pressure	kgf/cm ²	175																										
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750	
Electrial Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390	
Temperature Heating Zone			7																											
Others	Oil Tank Capacity	L	1,800		1,850		1,900		2,400		2,500		2,850		3,450		4,000		4,300		6,100		7,550		8,800		11,100		12,600	
	Machine Dimensions(LxWxH)	m	10.8x4.2x3.5		10.9x4.2x3.5		11.0x4.2x3.5		11.8x4.2x3.5		12.4x4.2x3.5		12.5x4.2x3.5		12.9x4.2x3.5		12.9x4.2x3.5		14.0x4.2x3.5		14.8x4.2x3.5		16.4x4.2x3.5		17.7x4.2x3.5		20.2x4.2x3.5		22.2x4.2x3.5	
	Machine Weight(Approx.)	ton	74		75		77		79		81		83		84		85		92		100		110		123		140		160	



* The technical parameters above are for reference only and discrepancies may arise in different circumstances. The company keeps upgrading the products and reserves the right to change the product specifications and parameters without prior notice. The final interpretation to the above specifications and parameters belongs to the company.

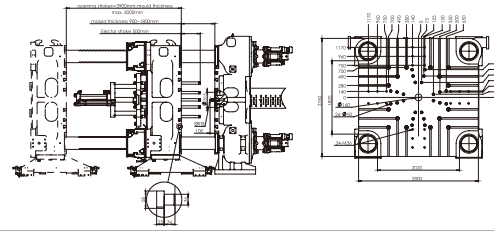
SM2600-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				2,600							
	Opening Force	ton																				210							
	Opening Stroke	mm																				1,900 - 2,800							
	Space Between Tie Bar(HxV)	mm																				1,930 X 1,730							
	Mould Thickness(Min.-Max.)	mm																				800 - 1,700							
	Maximum Daylight	mm																				3,600							
	Clamp Closing Speed(Max.)	m/min																				45							
	Clamp Opening Speed(Max.)	m/min																				45							
	Ejector Force(Max.)	ton																				45							
	Ejector Stroke	mm																				500							
Mould Register Hole	mm																				315								
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H	
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		65		50		60		47		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton																					13.2						
	Power/Heating Unit	System Pressure	kgf/cm ²																					175					
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750
Electrical Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390
Temperature Heating Zone																							7						
Others	Oil Tank Capacity	L	1,850		1,900		1,950		2,450		2,550		2,900		3,500		4,050		4,350		6,150		7,600		8,850		11,150		12,650
	Machine Dimensions(LxWxH)	m	11.5x4.4x3.7		11.6x4.4x3.7		11.7x4.4x3.7		12.5x4.4x3.7		13.1x4.4x3.7		13.2x4.4x3.7		13.6x4.4x3.7		13.6x4.4x3.7		14.6x4.4x3.7		15.5x4.4x3.7		17.0x4.4x3.7		18.4x4.4x3.7		20.8x4.4x3.7		20.9x4.4x3.7
	Machine Weight(Approx.)	ton	94		95		97		99		101		103		104		105		112		120		130		143		160		180



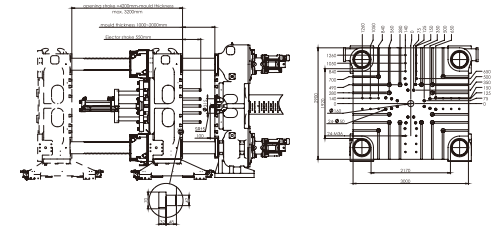
SM3000-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																				3,000							
	Opening Force	ton																				300							
	Opening Stroke	mm																				2,100 - 3,000							
	Space Between Tie Bar(HxV)	mm																				2,020 X 1,820							
	Mould Thickness(Min.-Max.)	mm																				900 - 1,800							
	Maximum Daylight	mm																				3,900							
	Clamp Closing Speed(Max.)	m/min																				45							
	Clamp Opening Speed(Max.)	m/min																				45							
	Ejector Force(Max.)	ton																				45							
	Ejector Stroke	mm																				500							
Mould Register Hole	mm																				315								
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H	
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		65		50		60		47		40
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0
	Nozzle Contact Force	ton																					13.2						
	Power/Heating Unit	System Pressure	kgf/cm ²																					175					
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750
Electrical Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390
Temperature Heating Zone																							7						
Others	Oil Tank Capacity	L	1,900		1,950		2,000		2,500		2,600		2,950		3,550		4,100		4,400		6,200		7,650		8,900		11,200		12,700
	Machine Dimensions(LxWxH)	m	11.9x5.0x4		12.0x5.0x4		12.1x5.0x4		12.9x5.0x4		13.6x5.0x4		13.7x5.0x4		14.1x5.0x4		14.1x5.0x4		15.1x5.0x4		16.0x5.0x4		17.5x5.0x4		18.9x5.0x4		21.3x5.0x4		23.3x5.0x4
	Machine Weight(Approx.)	ton	114		115		117		119		121		123		124		125		132		140		150		163		180		200



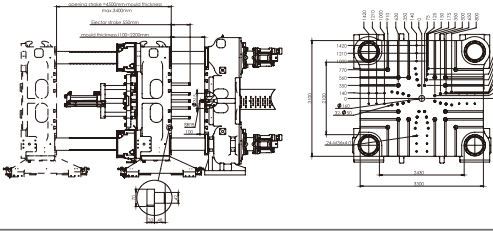
SM3600-TP-SVP/2

Clamping Unit	Clamping Force(Max.)	ton																								3,600																		
	Opening Force	ton																								300																		
	Opening Stroke	mm																								2,200 - 3,200																		
	Space Between Tie Bar(HxV)	mm																								2,170 X 1,920																		
	Mould Thickness(Min.-Max.)	mm																								1,000 - 2,000																		
	Maximum Daylight	mm																								4,200																		
	Clamp Closing Speed(Max.)	m/min																								45																		
	Clamp Opening Speed(Max.)	m/min																								45																		
	Ejector Force(Max.)	ton																								55																		
	Ejector Stroke	mm																								550																		
Mould Register Hole	mm																								315																			
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H																
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081															
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573															
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300															
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	123	160	126	160	130	160	132	160	134	160													
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650															
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		80		83		69		60		50		47		40															
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965															
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	22.0														
	Nozzle Contact Force	ton																									13.2																	
	Power/Heating Unit	System Pressure	kgf/cm ²																								175																	
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750															
Electrical Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390															
Temperature Heating Zone																											7																	
Oil Tank Capacity		L	1,950		2,000		2,050		2,550		2,650		3,000		3,600		4,150		4,450		6,250		7,700		8,950		11,250		12,750															
Others	Machine Dimensions(LxWxH)	m	12.4x5.3x4.2			12.5x5.3x4.2			12.6x5.3x4.2			13.5x5.3x4.2			14.0x5.3x4.2			14.2x5.3x4.2			14.5x5.3x4.2			14.5x5.3x4.2			15.6x5.3x4.2			16.5x5.3x4.2			18.0x5.3x4.2			19.4x5.3x4.2			21.8x5.3x4.2			23.8x5.3x4.2		
	Machine Weight(Approx.)	ton	139		140		142		144		146		148		149		150		157		165		175		188		205		225															



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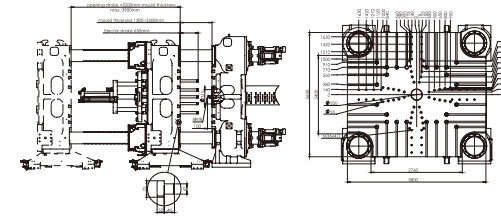
Clamping Unit	Clamping Force(Max.)	ton																								4,500																		
	Opening Force	ton																								300																		
	Opening Stroke	mm																								2,300 - 3,400																		
	Space Between Tie Bar(HxV)	mm																								2,430 X 2,100																		
	Mould Thickness(Min.-Max.)	mm																								1,100 - 2,200																		
	Maximum Daylight	mm																								4,500																		
	Clamp Closing Speed(Max.)	m/min																								40																		
	Clamp Opening Speed(Max.)	m/min																								40																		
	Ejector Force(Max.)	ton																								55																		
	Ejector Stroke	mm																								550																		
Mould Register Hole	mm																								315																			
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H																
Injection Unit	Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081															
	Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573															
	Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300															
	Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	123	160	126	160	130	160	132	160	134	160													
	Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650															
	Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		80		83		69		60		50		47		40															
	Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965															
	Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	22.0														
	Nozzle Contact Force	ton																									13.2																	
	Power/Heating Unit	System Pressure	kgf/cm ²																								175																	
Servo Motor Power		kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750															
Electrical Heating Power		kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390															
Temperature Heating Zone																											7																	
Oil Tank Capacity		L	2,100		2,150		2,200		2,700		2,800		3,150		3,750		4,300		4,600		6,400		7,850		9,100		11,400		12,900															
Others	Machine Dimensions(LxWxH)	m	13.0x5.9x4.4			13.1x5.9x4.4			13.2x5.9x4.4			14.0x5.9x4.4			14.6x5.9x4.4			14.7x5.9x4.4			15.1x5.9x4.4			15.1x5.9x4.4			16.1x5.9x4.4			17x5.9x4.4			18.6x5.9x4.4			20x5.9x4.4			22.4x5.9x4.4			24.4x5.9x4.4		
	Machine Weight(Approx.)	ton	174		175		177		179		181		183		184		185		192		200		210		223		240		260															



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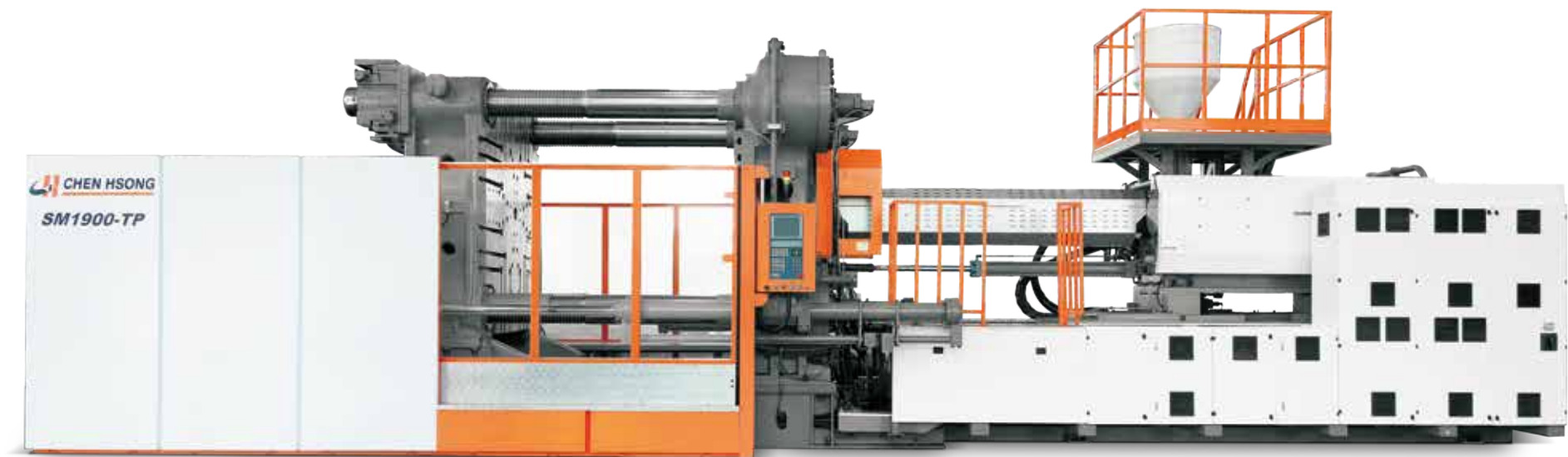
Clamping Unit																													
Clamping Force(Max.)	ton																											6,500	
Opening Force	ton																											400	
Opening Stroke	mm																											2,700 - 3,900	
Space Between Tie Bar(HxV)	mm																											2,760 X 2,400	
Mould Thickness(Min.-Max.)	mm																											1,300 - 2,500	
Maximum Daylight	mm																											5,200	
Clamp Closing Speed(Max.)	m/min																											35	
Clamp Opening Speed(Max.)	m/min																											35	
Ejector Force(Max.)	ton																											80	
Ejector Stroke	mm																											650	
Mould Register Hole	mm																											315	
		J1	J2	K1	K2	N1	N2	P1	P2	Q1	Q2	A1	A2	R1	R2	B1	B2	C1	C2	D1	D2	E1	E2	F1	F2	G1	G2	H	
Shot Weight(PS)	g	1,968	2,314	2,604	3,087	3,430	4,322	4,754	5,658	6,172	7,244	7,847	9,101	9,801	11,251	13,180	17,939	21,002	27,431	31,431	39,780	44,843	55,362	61,166	74,011	81,034	96,437	106,081	
Swept Volume	cm ³	2,163	2,543	2,861	3,393	3,770	4,749	5,224	6,217	6,782	7,960	8,623	10,001	10,770	12,364	14,483	19,713	23,079	30,144	34,540	43,715	49,278	60,838	67,216	81,331	89,048	105,975	116,573	
Screw Diameter	mm	83	90	90	98	98	110	110	120	120	130	130	140	140	150	150	175	175	200	200	225	225	250	250	275	275	300	300	
Injection Pressure(Max.)	Mpa	187	159	184	155	184	146	184	155	184	157	180	155	180	157	180	132	160	123	160	126	160	130	160	132	160	134	160	
Injection Stroke	mm	400		450		500		550		600		650		700		820		960		1,100		1,240		1,370		1,500		1,650	
Screw Rotation Speed (Max.)	rpm	150		140		130		115		110		100		95		95		80		83		69		65		50		40	
Injection Rate	cm ³ /s	560	658	635	753	720	907	885	1,053	1,045	1,226	1,215	1,409	1,390	1,596	1,390	1,892	1,790	2,339	2,210	2,797	2,720	3,358	3,120	3,775	4,310	5,129	4,965	
Screw L/D Ratio		22.0	20.3	22.0	20.2	22.0	19.6	22.0	20.2	22.0	20.3	22.0	20.4	22.0	20.5	22.0	18.9	22.0	19.3	22.0	19.6	22.0	19.8	22.0	20.0	22.0	20.2	22.0	
Nozzle Contact Force	ton	13.2																											
Power/Heating Unit																													
System Pressure	kgf/cm ²																											175	
Servo Motor Power	kW	82		93		112		119.5		157.5		195		206		206		255		315		375		510		690		750	
Electrical Heating Power	kW	38		42		48		50		70		80		95		100		130		175		220		270		330		390	
Temperature Heating Zone		7																											
Oil Tank Capacity	L	2,400		2,450		2,500		2,950		3,050		3,400		4,000		4,550		4,850		6,650		8,100		9,350		11,650		13,150	
Others																													
Machine Dimensions(LxWxH)	m	14.0x6.4x5.0		14.2x6.4x5.0		14.3x6.4x5.0		15.1x6.4x5.0		15.7x6.4x5.0		15.8x6.4x5.0		16.2x6.4x5.0		16.2x6.4x5.0		17.2x6.4x5.0		18.1x6.4x5.0		19.6x6.4x5.0		21.0x6.4x5.0		23.5x6.4x5.0		25.0x6.4x5.0	
Machine Weight(Approx.)	ton	284		285		287		289		291		293		294		295		302		310		320		333		350		370	



Standard

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Cutting-Edge Two-Platen Technology from Mitsubishi Cooperation





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